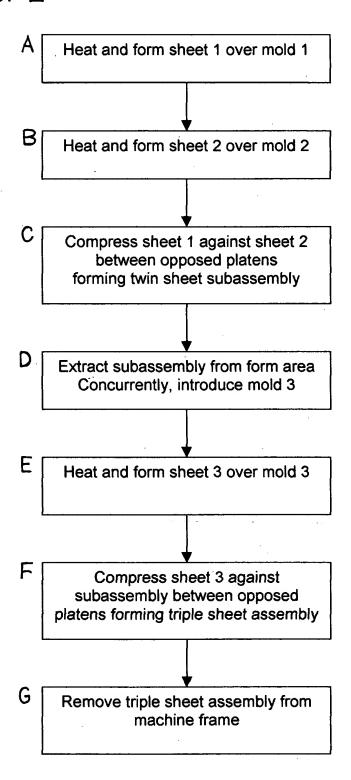
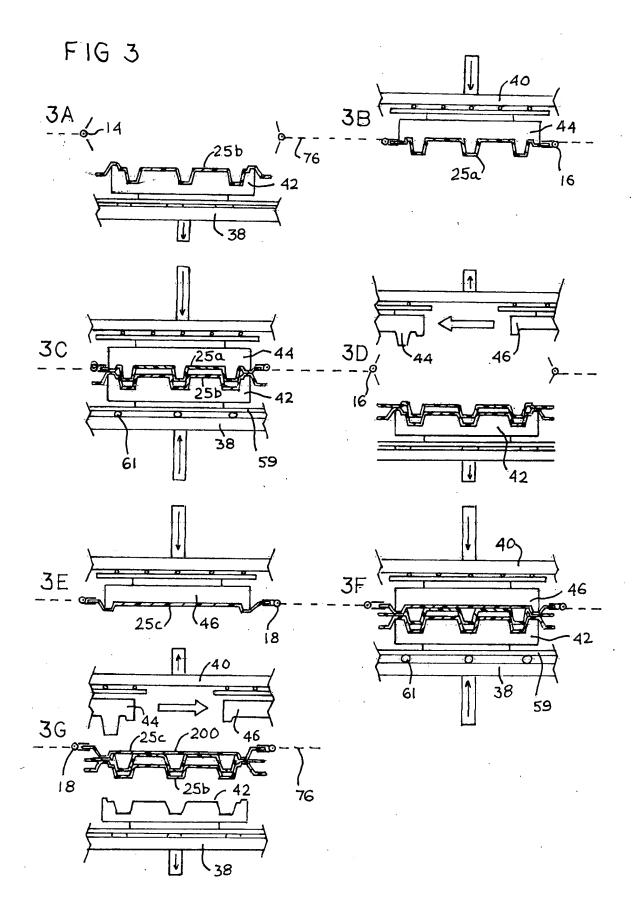
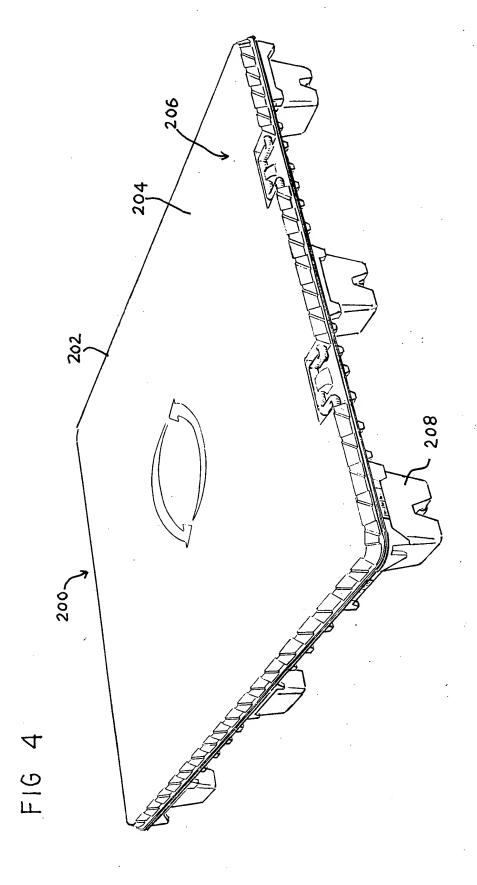


FIG. 2







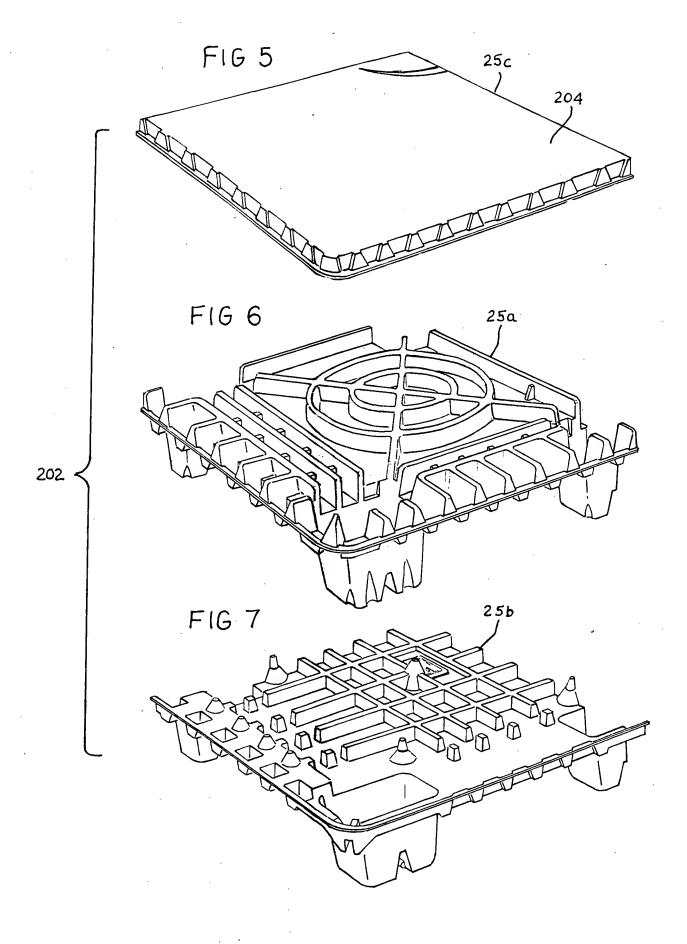


FIG. 8

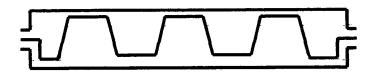


FIG. 9

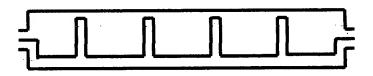
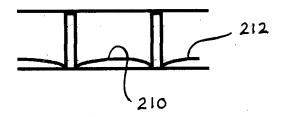
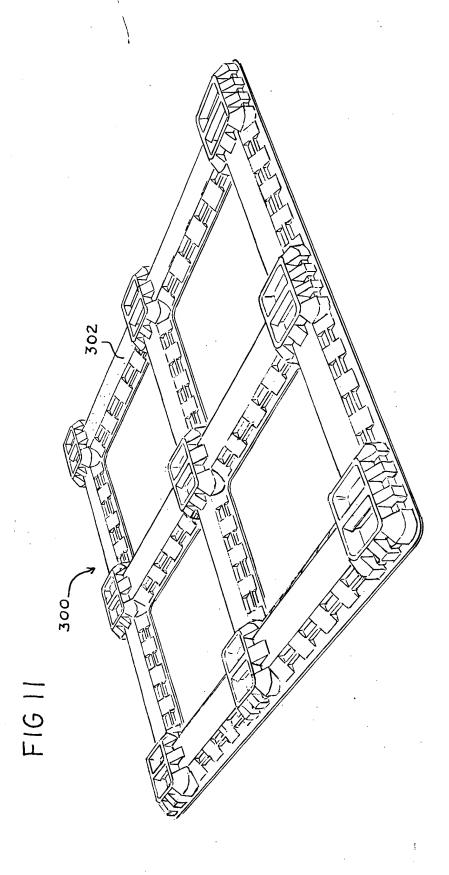
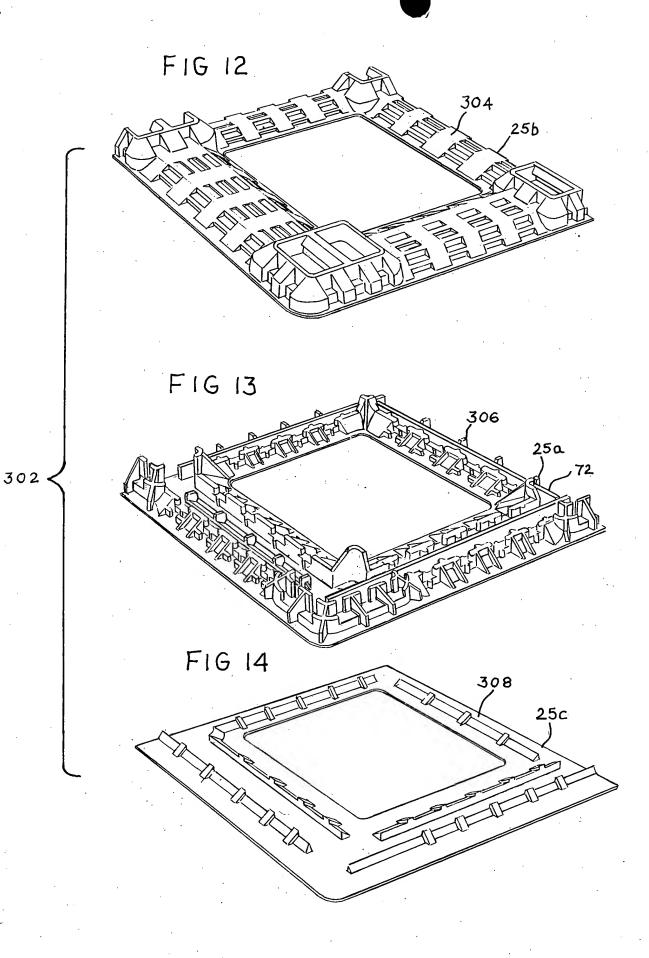
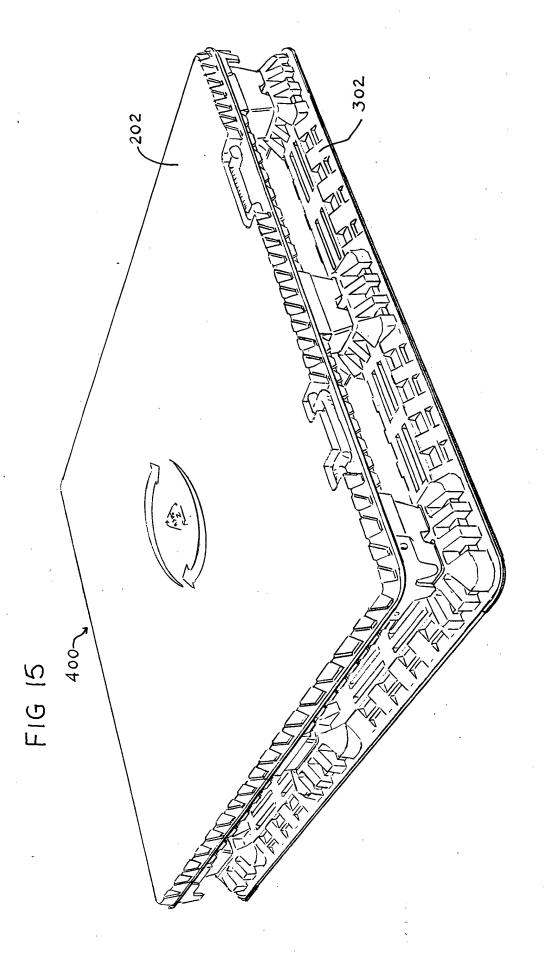


FIG. 10









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ROTATE 2 S 2 2 w TOTAL TIME 27.5 27.5 ଯ R ୡ 8 ଯ FRAMES DWELL 5 10 9 위 위 9 5 1.5 5 1.5 Ę. 1.5 1.5 1,5 3.5 3.5 NPR PR 3.5 3.5 3.5 3.5 뭐 3.5 5 5 2 STATION FOUR UPE VF PF 5. 12 3.5 3.5 3.5 3.5 1.5 5. 3.5 3.5 SHUTTLE 16.5 16.5 CHART 1 - OPERATING FUNCTIONS OF APPARATUS

STATION ONE

CYCLE 1

SHEET 1

11

9 29.5 27.5 27.5 ଯ 윊 33 ន 33 27.5 20.5 29.5 27.5 8 ଯ ន 33 16.5 16.5 10.5 18.5 6 ო 2 Ξ ဖ 9 CYCLE 7
PART 1
FORM 4
SHEET 5
SHEET 6
SHEET 7 CYCLE 10
PART 2
FORM 7
SHEET 8
SHEET 10 CYCLE 6
FORM 1/2/3
SHEET 4
SHEET 5
SHEET 6 CYCLE 8 FORM 445 SHEET 6 SHEET 7 SHEET 7 CYCLE 9 FORM 4/5/6 SHEET 7 SHEET 8 SHEET 9 CYCLE 5 FORM 1/2 SHEET 3 SHEET 4 SHEET 5 CYCLE 3 SHEET 1 SHEET 2 SHEET 3 CYCLE 2 SHEET 1 SHEET 2 CYCLE 4
FORM 1
SHEET 2
SHEET 3 252 ထ္ထ

FIG 17

CHART 2- TIME EACH SHEET SPENDS IN EACH OVEN IN SECONDS

	OVEN 1	OVEN 2	OVEN 3	TOTAL
SHEET 7	3	27.5	32	62.5
SHEET 8	16.5	32	20	68.5
SHEET 9	21	20	27.5	68.5
TOTAL .	40.5	79.5	79.5	199.5

CHART 3 – AMOUNT OF HEAT ENERGY RECEIVED BY EACH SHEET IN EACH OVEN IN PERCENT

	OVEN 1	OVEN 2	OVEN 3	TOTAL
SHEET 7	5%	44%	51%	100%
SHEET 8	24%	47%	29%	100%
SHEET 9	31%	29%	40%	100%
TOTAL	20%	40%	40%	100%

CHART 4 - REGULATED HEAT ENERGY PUTPUT FOR EACH SHEET

	OVEN 1	OVEN 2	OVEN 3
FIRST SHEET	40%	67%	78%
SHECOND SHEET	55%	71%	44%
THIRD SHEET	70%	44%	61%

FIG 18
Chart 5. Triple Sheet Controlled
Heater Output

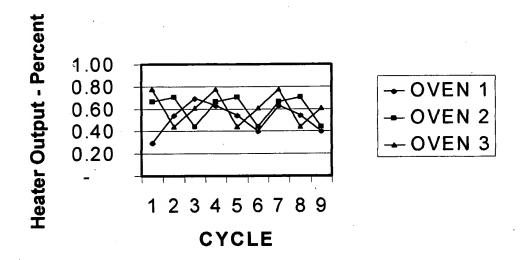
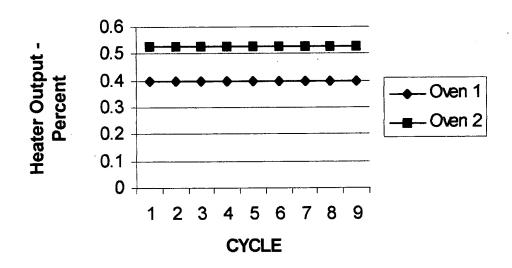
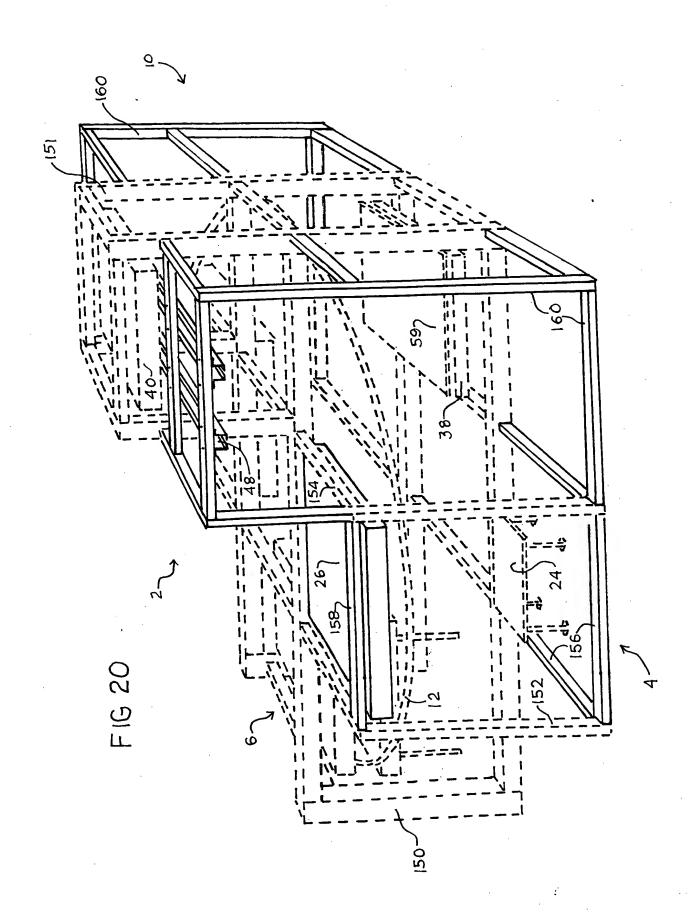


FIG 19
Chart 6: Twin Sheet Constant
Heater Output





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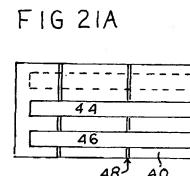


FIG 21B

